



# 50 YEARS WITH NUCLEAR FISSION

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## FEASIBILITY OF BREEDING U-233 USING (D+D) "EXYDER" FUSION NEUTRON SOURCE

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### ABSTRACT

The Indian Nuclear Power Programme plans for Th-233 to be converted into U-233 in LMFBRs for use in Th/U-233 reactors. We examine a near-term solution of using an alternate fusion system as the neutron source: a newly invented self-colliding beam device known as EXYDER (strong focusing migma), operating at  $Q < 5$  and consuming net electrical energy; since it can store MeV ions, the D-D reaction will be used, circumventing tritium problems. A simulation with deuterons of 1.5 MeV, 1.6 A (beam power 2.4 MW), and stored ion density of  $5 \times 10^{14} \text{ cm}^{-3}$  shows an n production rate of  $1.1 \times 10^{19} \text{ s}^{-1}$  (in  $4\pi$ ) and energy cost of neutron production of 5 MeV per n. The net U-233 production rate from one  $10 \text{ m}^3$  EXYDER is estimated to be 100 g/day of U-233 (35 kg/year).

**“India has 360,000 tons of recoverable thorium against only 45,000 tons of natural uranium.”**

**“Installing one or two exyder type mini breeders to serve each nuclear power plant operating on Thorium/U-233 cycle would eventually render the power station**

**self sufficient**

**as far as its fissile fuel requirement is concerned.”**

## Computer simulation

Exyder module could economically produce 100 gram/day, 35 kg/year of U-233  
electric energy cost \$50/Kg vs \$300/Kg for U-238 .  
CANDU type reactor of 235 MWe burns 10 Kg of U-233/ year.

“Even ‘sub-engineering’ energy breakeven fusion systems

$$Q_{\text{sci}} = 4$$

$$Q_{\text{eng}} = 0.05$$

**WORLD'S STRONGEST MAGNET** in its class **1975-1990**

**6 Tesla on coil, 3.2 Tesla midplane 5,000 cc volume**

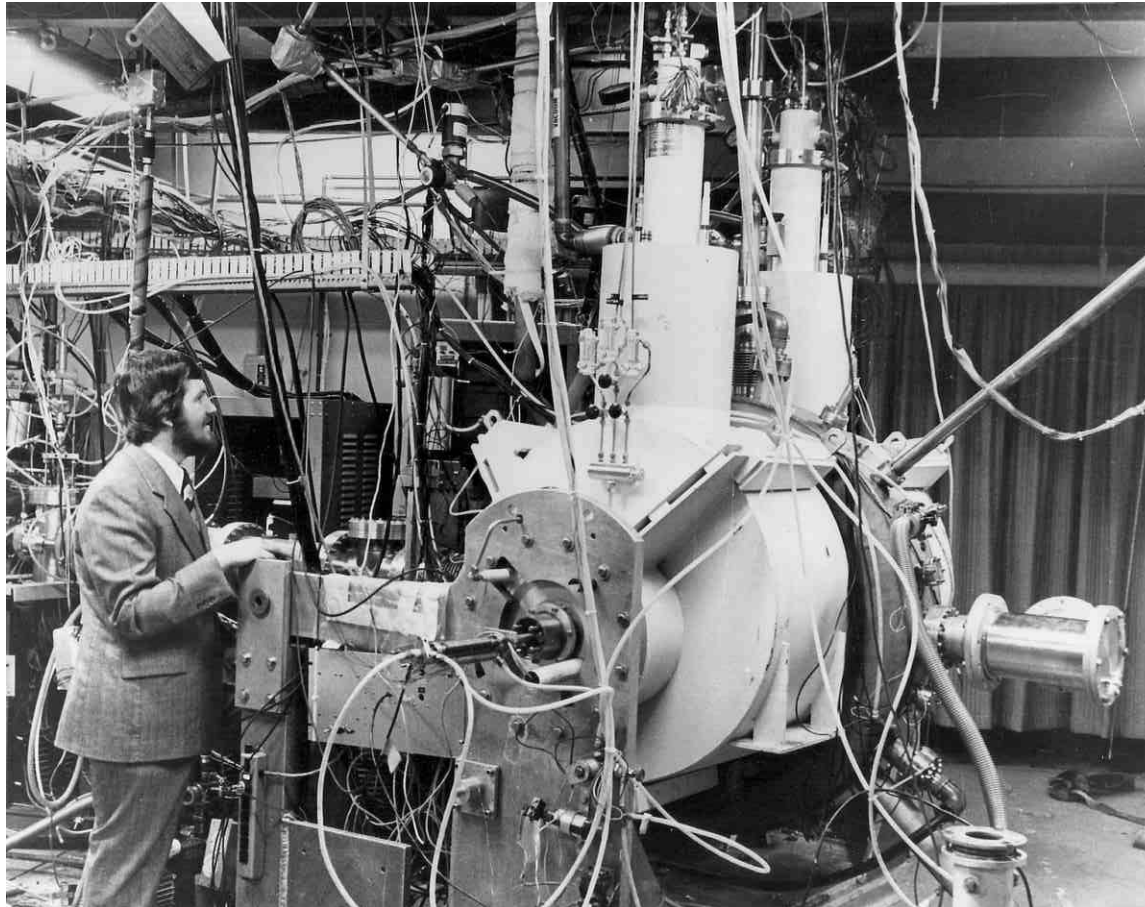
**MIGMA-CELL 4 SUPERCONDUCTING Niobium-Titanium MAGNET**

**WORLD'S HIGHEST VACUUM** in its class **1975 TO DATE**

vacuum 10-11 Torr (static);  $10^{-9}$  (beam in) **200 liter volume**

chamber is baked to 450°C 24 hours before injection

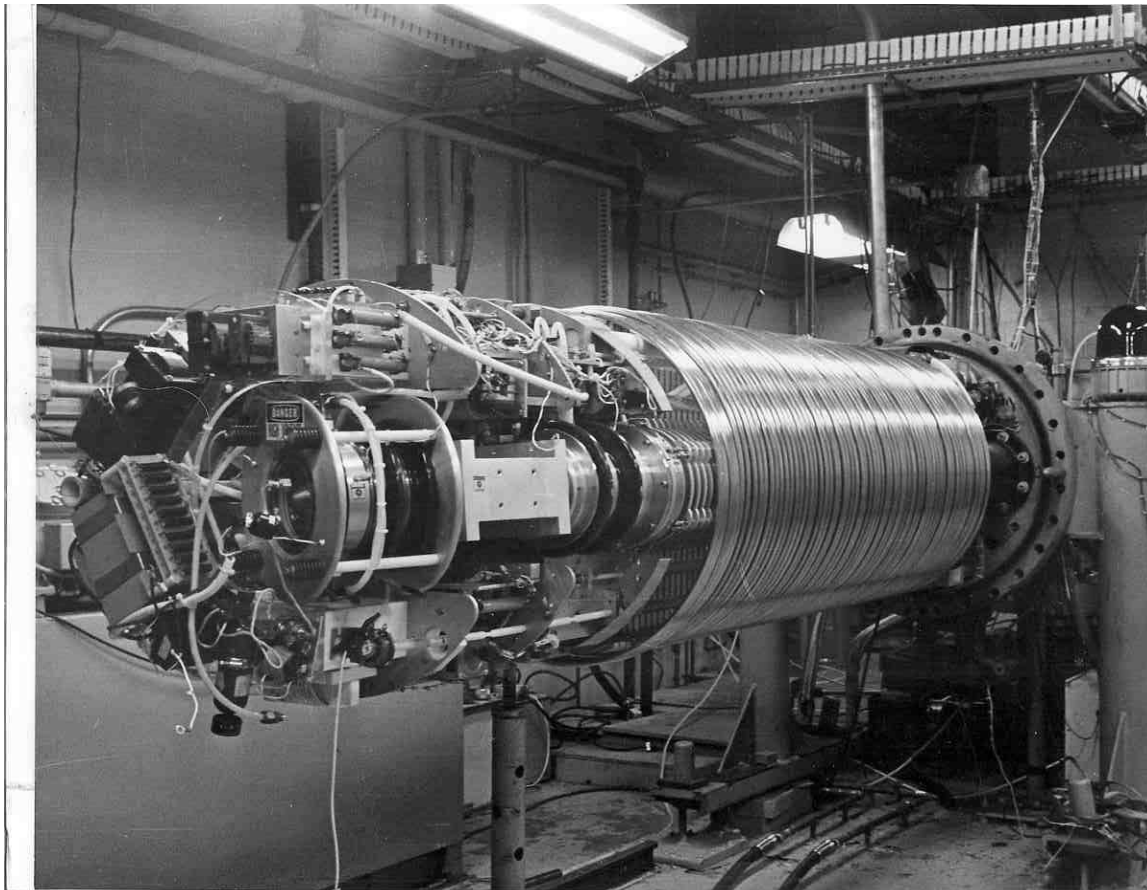
James Nering, Chief Engineer at Migma Institute of High Energy Fusion, Fusion Energy Corp., Princeton 1975.



•B. Maglich, Nucl. Instr. Meth. A271, 15 (1988); ibid., A271, 157 (1988).



**MIGMA-CELL 4 ACCELERATOR - INJECTOR**  
**WORLD'S HIGHEST FUSION CHAMBER**  
**INJECTION ENERGY:  $D_2^+$  ions of 1.45 MeV, 2mA**



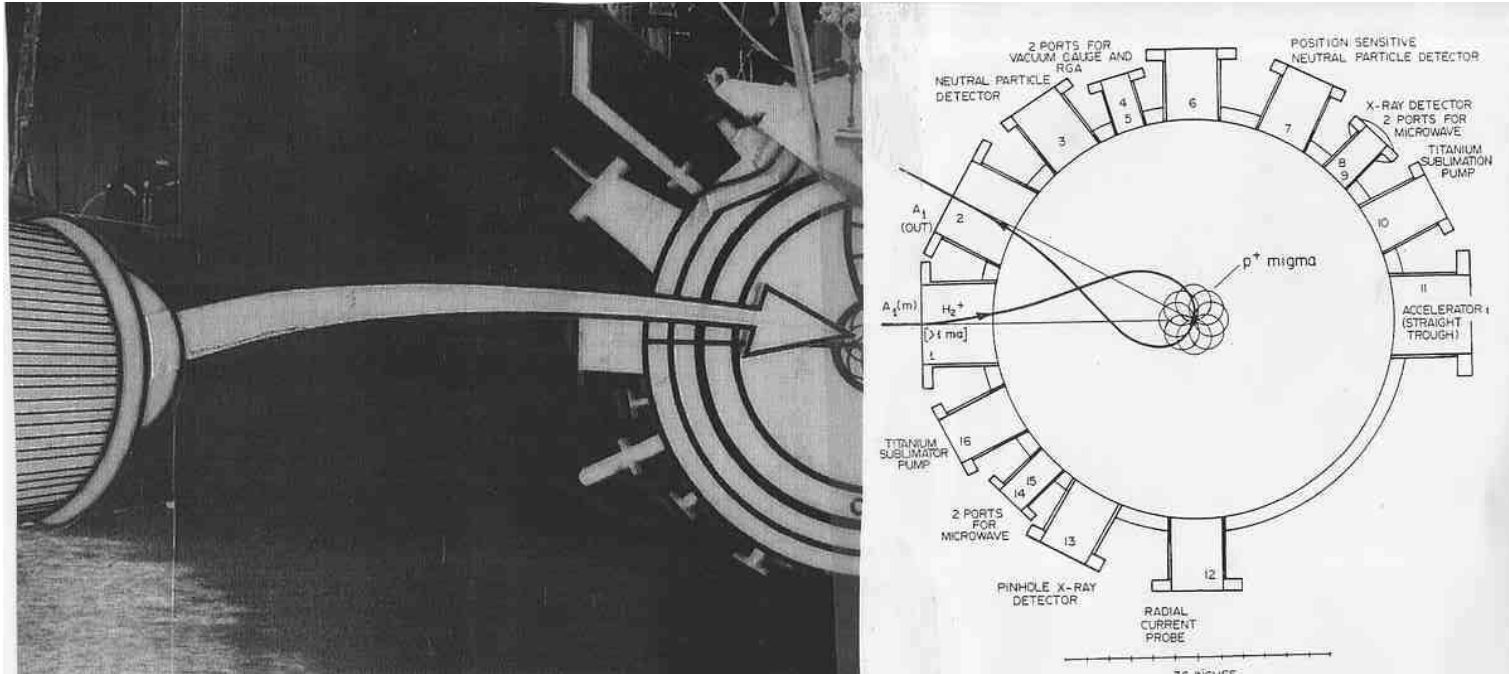
# MIGMA-CELL 4 AUTO-COLLIDER

## WORLD'S HIGHEST KINETIC TEMPERATURE

**D<sub>2</sub><sup>+</sup> ions of 1.45 MeV are injected, dissociated in center  
to create self- colliding 725 KeV D<sup>+</sup> + D<sup>+</sup> migma  
corresponding to**

**T = 10 Billion Degrees Centigrade**  
**10,000 times higher than in any fusion device**

D. Al Salameh *et al.*, Phys. Rev. LeU. 54,796 (1985).



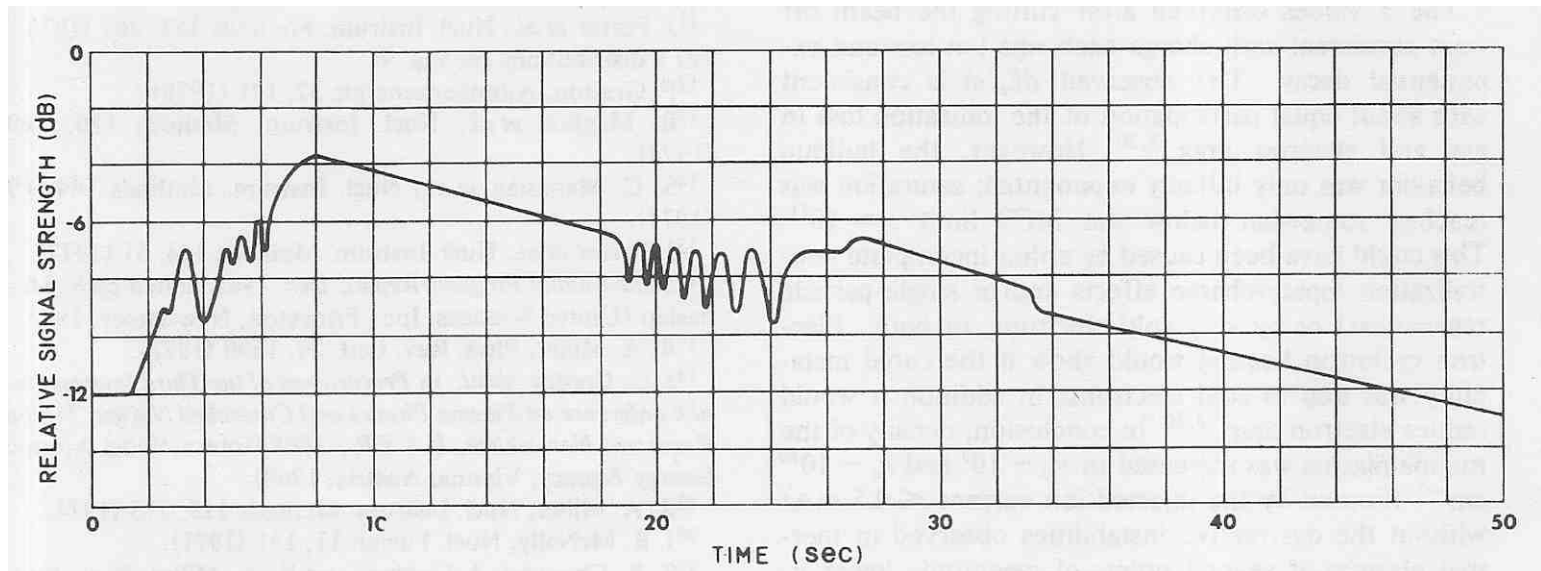
## MIGMA-CELL 4 confinement

### WORLD'S LONGEST ION ENERGY CONFINEMENT

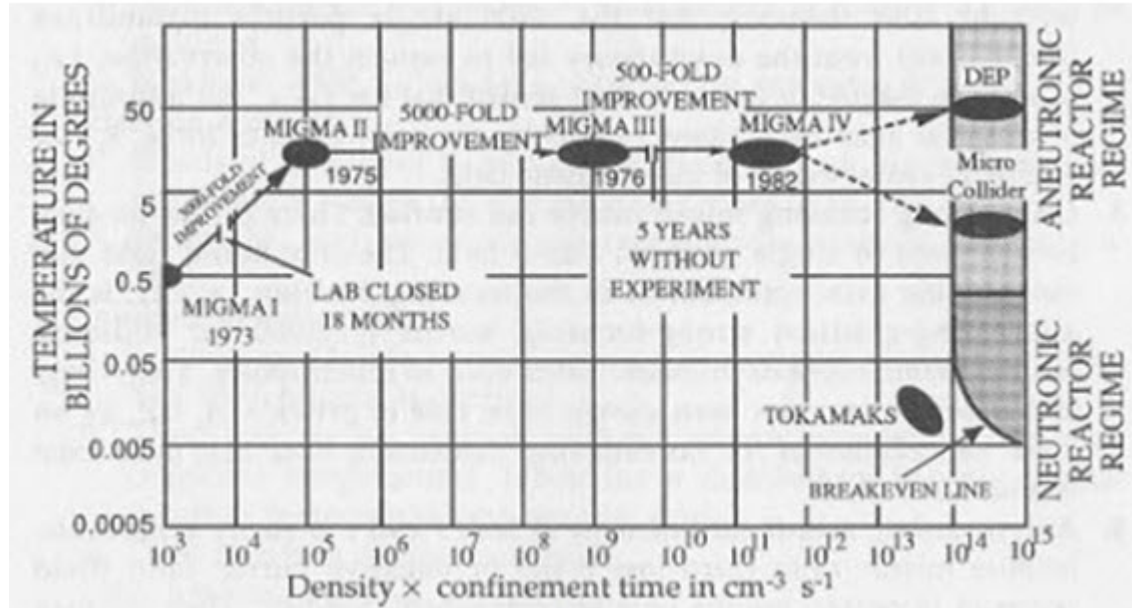
$$\tau_{1/e} = 34 \pm 4 \text{ sec}$$

Stable confinement was achieved by (1) the new process of electron oscillations through the circulating ions, where the ions acted like a grid in a triode oscillator, and (2) ultrahigh vacuum of  $10^{-11}$  Torr (no load),  $10^{-9}$  Torr with in.

Non-linear stabilization technique: "Stabilization by electron oscillations of stored ions at densities in excess of space-charge limit" Phys. Rev. Lett. 70,299 (1993) US Patent. B. Maglich and S. Menasian.



Progress of migma system (black dots) from 1973 through 1982.  
 Temperatures in  $10^9$  °C (abscissa) vs. product  $n\tau$  ( $\text{cm}^{-3}\text{s}$ ).



From proceedings of the International Symposium of the Feasibility of Aneutronic Power:  
 Review of Searches for Nonradioactive Non Proliferating Nuclear Energy held at the Institute  
 for Advanced Study, Princeton, 1987

NUCLEAR INSTRUMENTS AND METHODS IN PHYSICS RESEARCH A 271, Volume 1  
 ENTIRE VOLUME DEDICATED TO COLLIDING BEAM FUSION

•B. Maglich, Nucl. Instr. Meth. A271, 15 (1988); *ibid.*, A271, 157 (1988).



# SUPERCONDUCTING MAGNETIC FIELD for EXYDER

302 Modern Magnetic Fusion

## HOW TO BUILD ALTERNATING GRADIENT MIRROR BY HARDWARE

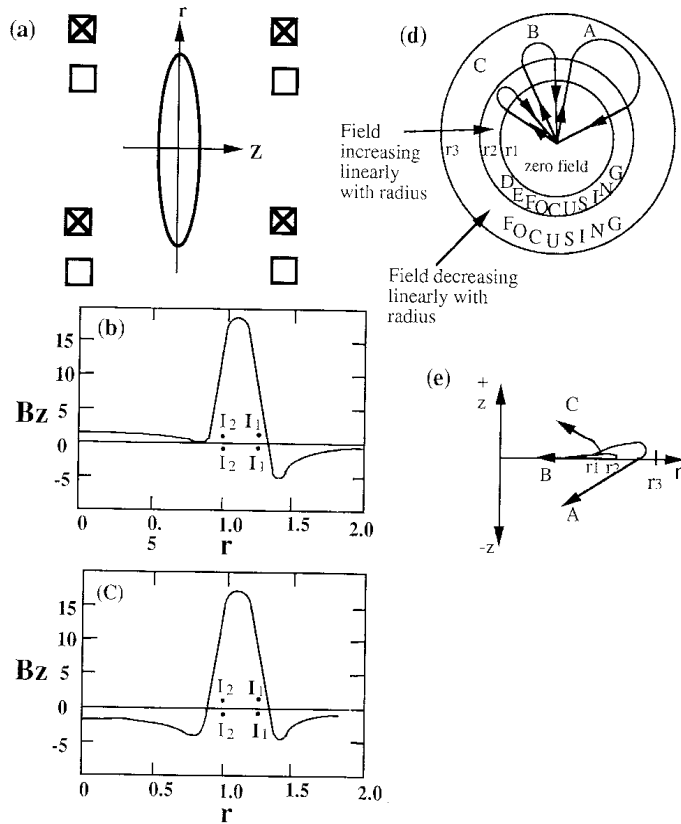


Fig. 6. Making of AGM field with two pair of coils: (a) Geometry of the AGM coil configuration in the  $(r, z)$  plane. (b)  $B_z(r)$  for  $-I_2 = 0.6I_1$ . (c)  $B_z(r)$  for  $I_2 = -I_1$ . (d) Orbit in  $x-y$  plane. Orbits (a) and (b) would be stable while (c) is axially ejected. (e) orbits in  $r-z$  plane.

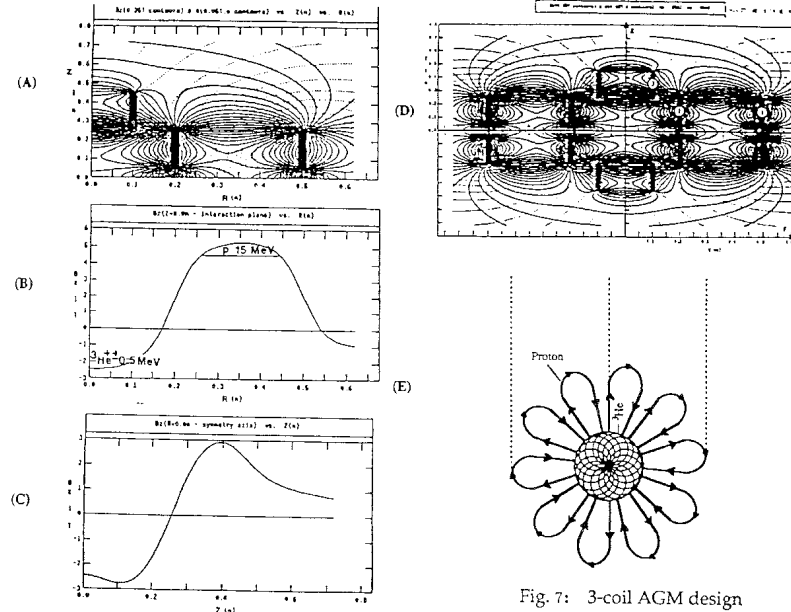


Fig. 7: 3-coil AGM design

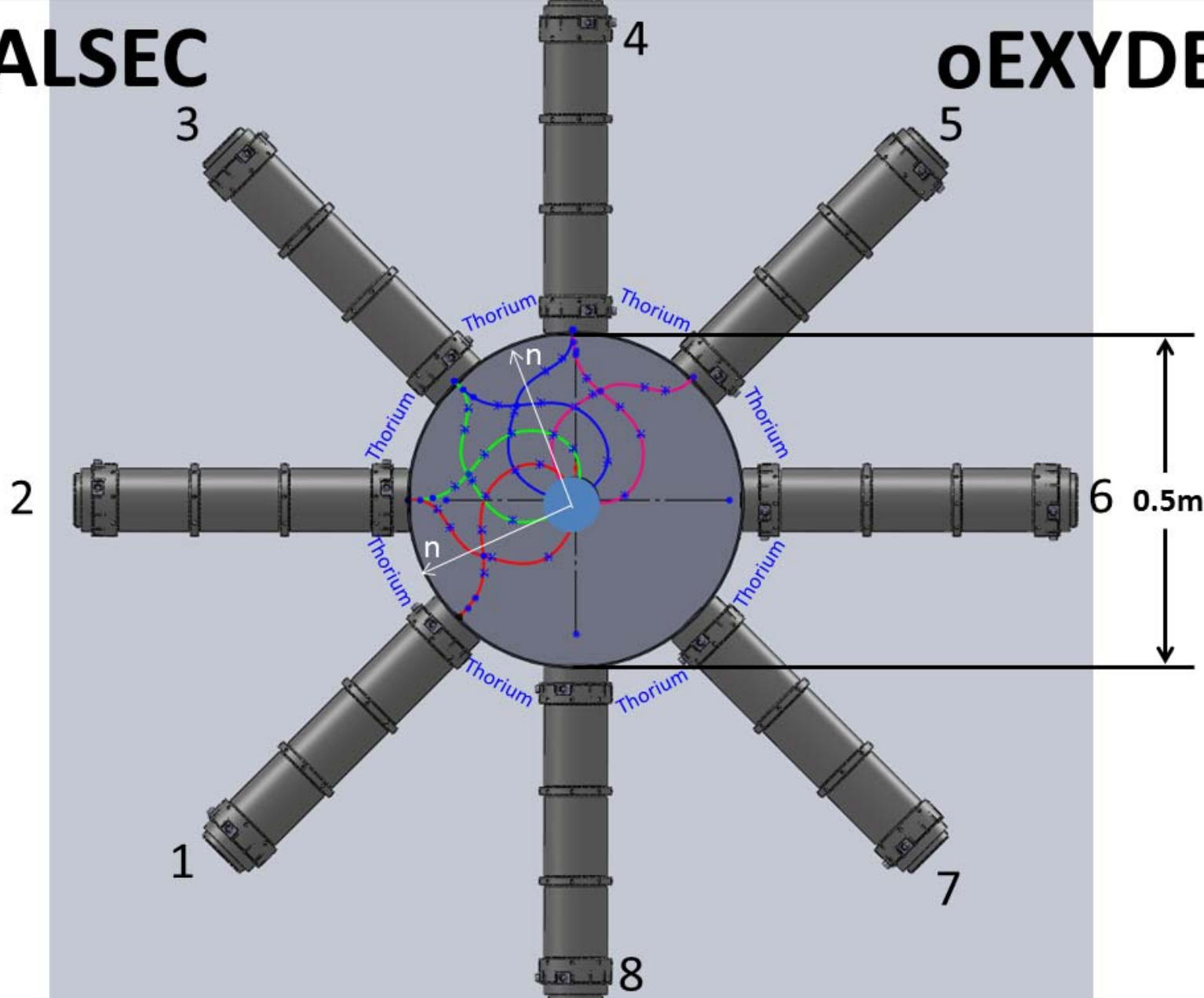
From B.C. Maglich, Modern Magnetic Fusion, AIP Conf. Proc. 311 pp.292 – 319 (1993)

J. P. Blewett, Nucl. Instr. and Meth. A271, 214 (1988); Part. Accel. 34, 13 (1990).

B. C. Maglich et al. 303

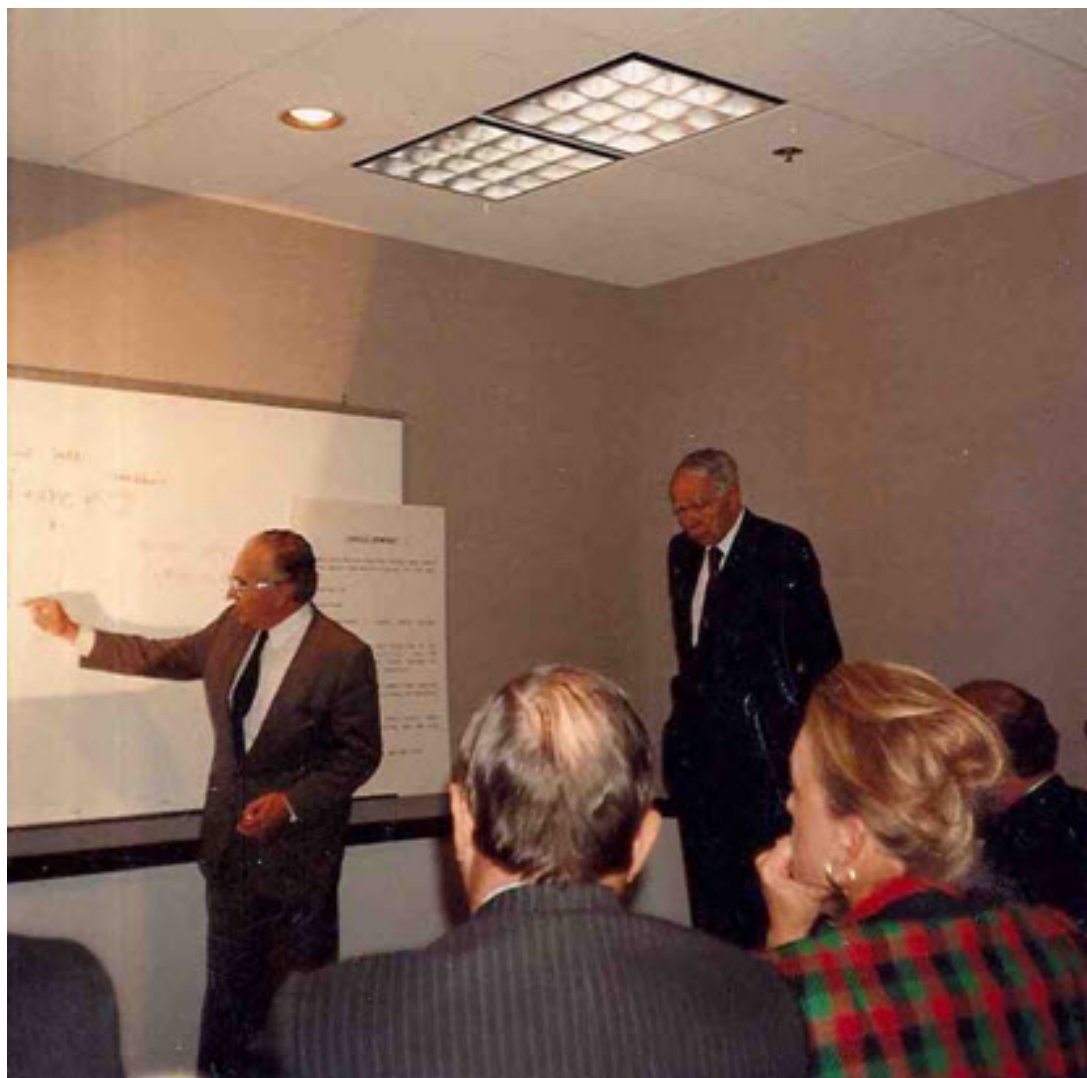
# CALSEC

# oEXYDER



Ion sources not shown

US & International Patent pending 2011



Glen T. Seaborg (standing) and  
Bogdan Maglich (at Board)  
presenting Exyder  
Irvine, California, 1993

TABLE

Cost &amp; Gain Parameters for Production of U-233, Helium-3 and Tritium

	EXYDER
1. Volume	10,000 Liter = 30 units 330Liter ea.
2. Electric Power Input, $P_{in}$	6MWe (0.65)=9.2MWe
3. Charged Particle, Electric Power Input	3.32MWe
4. Neutron Production Rate	$1.1 \times 10^{19} s^{-1} = 66mg/h$
5. Gross Energy Cost per Neutron	$3.48MeV / (0.65)/n = 5.36 MeV/n$
6. Gross Energy Cost / Dollar Cost per Gram of Neutrons	140 MWh/g \$8,360/g
7. Energy generated in fusion per Neutron	0.86MeV/n
8. Net Cost of Energy N / Per g of N (#5 - #7)	$4.5MeV/n = 119MWh/g$ \$7,140g
9. Overall Scientific Power Gain $Q = P_{tot}/P_{in}$	4.8
HELIUM-3	
10. Net Energy Cost per Helium-3 per g of Helium -3 Liter / g Cost per liter of He-3	4.5 MeV/n \$2,380/g 7.46L/g \$319/L
TRITIUM	
11. per Tritium per g of Tritium Liter / g Cost per Liter of Tritium	4.5 MeV/n \$2,380/g 7.46l/g \$319 / L
SUMMARY	
12. Gross Energy Cost per gram	\$8,360
13. Value of 1g n	\$14,000
14. Value of 3g He-3	\$7,140
15. Value of 3g T	\$7,140
16. (#13 - #15)	\$38,200
17. Gain (316 - #12)	\$19,920 / g
18. Net gain/day (#17x100)	\$1,992,000 / 100g